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VELOX PLUS MAINTENANCE SCHEDULE

Velox Plus is an annual anti-foul coating system for all submerged metal.

For the initial Application of Velox Plus items must be returned to bright metal with a hand-aggregated 80 grit finish, free from grease, dust, silicon and other contaminants. Class 2.5 sandblast is also appropriate.

If items have been previously coated with a silicon treatment such as Propspeed then care must be taken to ensure that there is no residual silicon present.

Aluminium items such as saildrives or sterndrives need to have existing antifoul systems removed and the factory finish aggregated to 180grit or an epoxy underwater primer applied first.

For further details regarding initial applications please see the *Velox Plus Application Guide*.

Recoating

When the vessel is slipped and after the hull and appendages have been cleaned with high pressure water or equivalent then items coated in Velox Plus need to be sanded with 180grit paper or Scotchbrite type abrasive.

If there are places that metal is exposed through damage or over-sanding etc then these need to be sanded and spot primed with Velox Metal Primer.

Following this two coats of Velox Plus can be applied directly over the remaining coating, 3 hours (@20 deg C) between coats and minimum 12 hours before launch.

It is recommended that items are returned to bright metal and the initial application process followed on every fourth year.

Application: brush, spray gun, foam roller

Coating: max wet film thickness 100 μ , dry film thickness 30 μ , Specific Gravity 1.20- 1.30

Thinner: Universal thinner, although no thinning necessary for spraying generally.

Note: *Due to differing electrical discharging, conductivity or contaminates, no guarantee or warranty is implied.*